



**LOAD-N-LOCK™ UTILITY CART  
SECURITY SYSTEM  
MODELS: JT1-125, JT1-126  
INSTALLATION MANUAL**



**Part No. M-JT1-125**  
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# 1 Safety Information

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## WARNING

Reference the owner's manual for the cart for additional safety information about the safe use and handling of the cart.

Be aware of the stated cart weight capacity due to the added weight of the LOAD-N-LOCK™ Utility Cart Security System panels.

Do not store fuel, flammable liquids and gases, other flammable materials, or other hazardous materials in the cart.

Make sure cart door is securely latched when transporting.

Do not modify the LOAD-N-LOCK™ Utility Cart Security System panels in any way. Modification or unintended use of this product will void all manufacturer warranty and could pose a hazard to the user or others.

Use approved eye protection when drilling screw holes.

## NOTICE

This product is **NOT** intended for the secure storage of **ALL** materials. LOAD-N-LOCK™ Utility Cart Security System panels provide significantly enhanced storage security, but may still be subject to resin cart structure and mobility vulnerabilities. Items such as firearms, other weapons, combustible materials, and medication should not be stored in this unit. Use common sense when determining what items are stored in the cart and what environment the cart will be used.

# 2 Tools Needed

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Refer to Assembly Illustration (Figure 1) on Page 3

The following items are needed to properly and safely install the LOAD-N-LOCK™ Utility Cart Security System panels.

- Approved eye protection
- Corded or cordless drill
- 7/32" drill bit
- 8mm socket or wrench

# 3 Assembly Instructions

## Refer to Assembly Illustration (Figure 1) on Page 3

Before installation, consider which side on your cart you want to install the front door panel and which side you want to install the rear panel. Due to access and reach, you will install the back panel first, the side panels next, and the front door panel last. When installing panels, lay the resin cart on protective material, such as cardboard.

### Step 1: Installing Back Panel

1. Choose the side of the cart where you want the front door panel installed and lay that side down on protective material. The side of the cart you want the back panel installed should be facing up.
2. Lay the panel in place on the cart. Make sure the panel is centered side to side within the opening. Push the panel to the top of the cart opening.
3. There should be equal gaps between the panel and the cart at the top, left to right, and at the bottom, left to right. If the panel fit does not result in equal gaps, plan to square the cart to fit the panel as much as possible. If attempting to square the cart, during step 4 below, drill and install one top corner carriage bolt first. Apply pressure to the cart to create equal gaps and drill and install the second carriage bolt diagonally across to the lower corner on the opposite side. Drill and install remaining carriage bolts as instructed in step 4 below.
4. With the panel in place, use a 7/32" drill bit and match-drill the six carriage bolt locations along the panel sides. Take care to drill the center of the bolt location and don't allow the drill bit to slide to the side before biting into the cart material. Make sure to drill all the way through to the cart material.

5. Insert six M5 x 20mm carriage bolts through the panel and cart. Attach the carriage bolts using six 5mm washers and six 5mm external-tooth lock nuts. Tighten nuts firmly using 8mm socket. NOTE: Press each carriage bolt neck into the slot/hole and against the panel. Use pressure, a weight, or temporary tape to keep the carriage bolts in place while installing the washers and nuts.

### Step 2: Installing Side Panels

1. Turn the cart 90-degrees on protective material to expose one of the side panel locations.
2. Repeat steps 2 through 5 under "Installing Back Panel" to install the first side panel.
3. Turn the cart 180-degrees on protective material so the opposite side panel location is facing up.
4. Repeat steps 2 through 5 under "Installing Back Panel" to install the final side panel.

### Step 3: Installing Front Door Panel

1. Lay the back panel side of the cart down on protective material. The side of the cart for the front door panel should be facing up.
2. Lay the front door panel in place on the cart as shown in Figure 1. Cut the zip tie to release the latch. Rotate the latch to allow the front door panel to rest flat against the cart. Make sure the panel is centered side to side within the opening. Push the panel to the top of the cart opening.
3. With the panel in place, use a 7/32" drill bit and match-drill the ten carriage bolt locations along the panel sides, upper strut, and lower strut. Take care to drill the center of the bolt location and don't allow the drill bit to slide to the side before biting into the cart material. Make sure to drill all the way through the cart material.

4. **Model JT1-125:** After drilling holes, insert ten M5 x 25mm carriage bolts. Open both doors completely and allow them to rest on the carriage bolt heads. Attach the 5mm washers and 5mm external-tooth lock nuts for the side and bottom bolt locations. Firmly tighten these nuts. Stand the cart onto its wheels and attach the 5mm washers and 5mm nuts onto the two carriage bolts located above the hinges. Tighten firmly.

**Model JT1-126:** After drilling holes, insert six M5 x 25mm carriage bolts along the sides of the panel. Insert four M5 x 30mm carriage bolts in the top and bottom locations. Open both doors completely and allow them to rest on the carriage bolt heads. Attach the 5mm washers and 5mm external-tooth lock nuts for the side and bottom bolt locations. Firmly tighten these nuts. Stand the cart onto its wheels and attach the 5mm washers and 5mm nuts onto the two carriage bolts located above the hinges. Tighten firmly.

## Installing LOAD-N-LOCK™ Utility Cart Security System Panels - Assembly Illustration

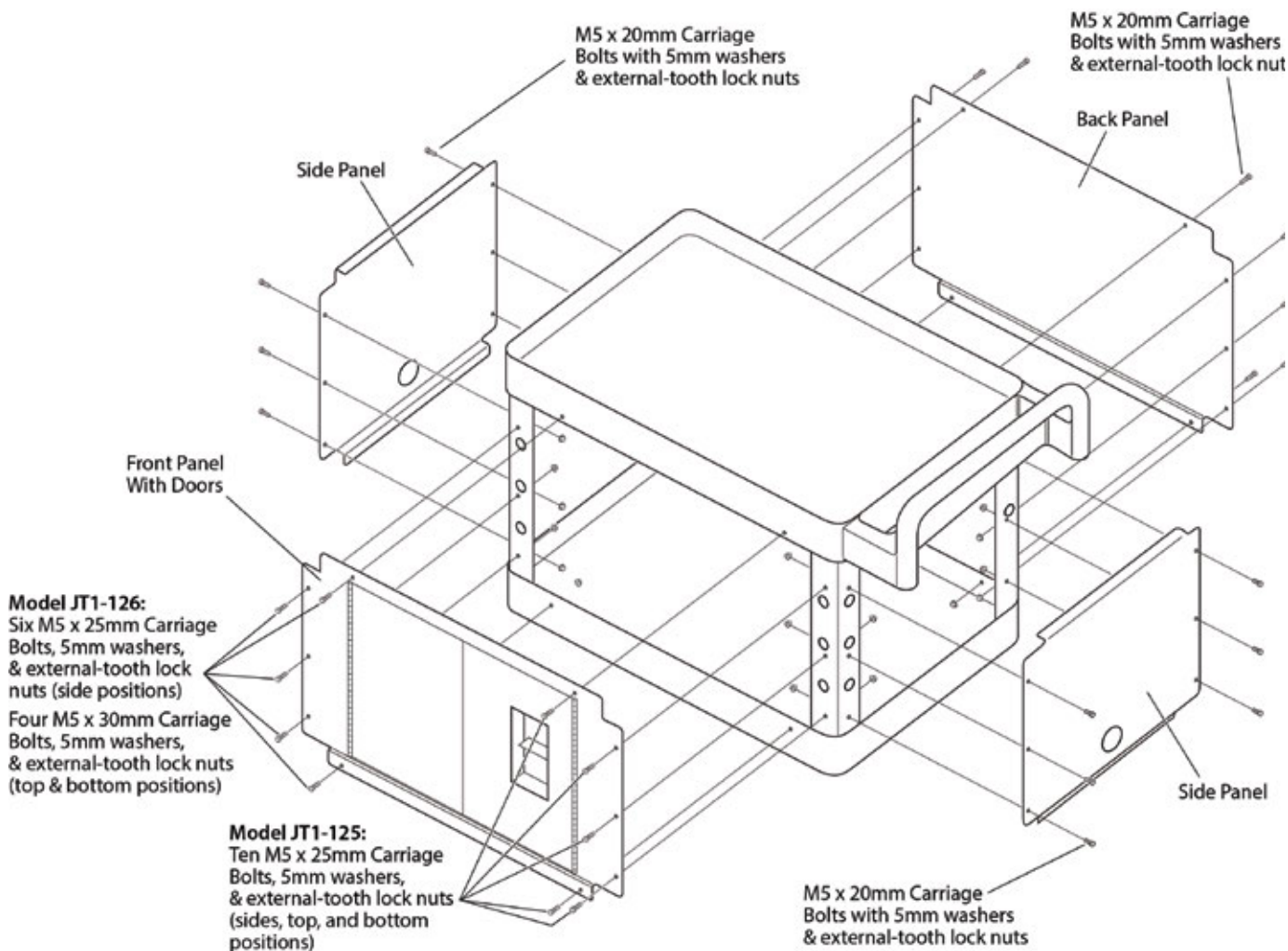


Figure 1: Installing LOAD-N-LOCK™ Utility Cart Security System Panels

# 4 Warranty

JET warrants every product it sells against manufacturers' defects. If one of our tools needs service or repair, please contact Technical Service by calling 1-800-274-6846, 8AM to 5PM CST, Monday through Friday.

### Warranty Period

The general warranty lasts for the time period specified in the literature included with your product or on the official JET branded website.

- JET products carry a limited warranty which varies in duration based upon the product. (See chart below)
- Accessories carry a limited warranty of one year from the date of receipt.
- Consumable items are defined as expendable parts or accessories expected to become inoperable within a reasonable amount of use and are covered by a 90 day limited warranty against manufacturer's defects.

### Who is Covered

This warranty covers only the initial purchaser of the product from the date of delivery.

### What is Covered

This warranty covers any defects in workmanship or materials subject to the limitations stated below. This warranty does not cover failures due directly or indirectly to misuse, abuse, negligence or accidents, normal wear-and-tear, improper repair, alterations or lack of maintenance. JET woodworking machinery is designed to be used with Wood. Use of these machines in the processing of metal, plastics, or other materials outside recommended guidelines may void the warranty. The exceptions are acrylics and other natural items that are made specifically for wood turning.

### Warranty Limitations

Woodworking products with a Five Year Warranty that are used for commercial or industrial purposes default to a Two Year Warranty. Please contact Technical Service at 1-800-274-6846 for further clarification.

### How to Get Technical Support

Please contact Technical Service by calling 1-800-274-6846. Please note that you will be asked to provide proof of initial purchase when calling. If a product requires further inspection, the Technical Service representative will explain and assist with any additional action needed. JET has Authorized Service Centers located throughout the United States. For the name of an Authorized Service Center in your area call 1-800-274-6846 or use the Service Center Locator on the JET website.

### More Information

JET is constantly adding new products. For complete, up-to-date product information, check with your local distributor or visit the JET website.

### How State Law Applies

This warranty gives you specific legal rights, subject to applicable state law.

### Limitations on This Warranty

JET LIMITS ALL IMPLIED WARRANTIES TO THE PERIOD OF THE LIMITED WARRANTY FOR EACH PRODUCT. EXCEPT AS STATED HEREIN, ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

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### Product Listing with Warranty Period

90 Days – Parts; Consumable items
1 Year – Motors; Machine Accessories
2 Year – Metalworking Machinery; Electric Hoists, Electric Hoist Accessories; Woodworking Machinery used for industrial or commercial purposes
5 Year – Woodworking Machinery
Limited Lifetime – JET Parallel clamps; VOLT Series Electric Hoists; Manual Hoists; Manual Hoist; Accessories; Shop Tools; Warehouse & Dock products; Hand Tools; Air Tools

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<b>Model Number:</b>	_____
<b>Date Purchased:</b>	_____
<b>Where Purchased:</b>	_____





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